

# Carbon Nanotube Electronics

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Engineering Research Festival

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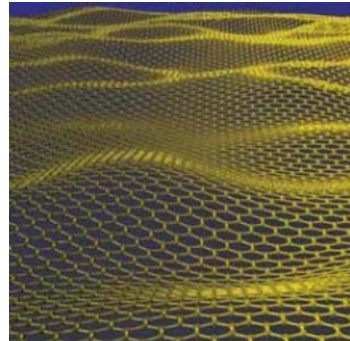
# Carbon Nanotubes – Superior Electronic Properties



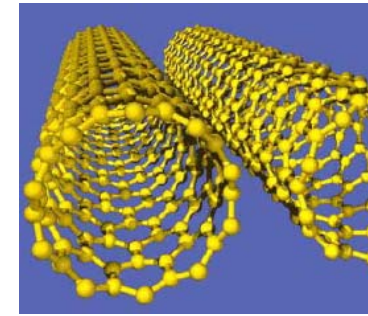
## 3D – graphite



## 2D – graphene



## 1D – Carbon nanotube

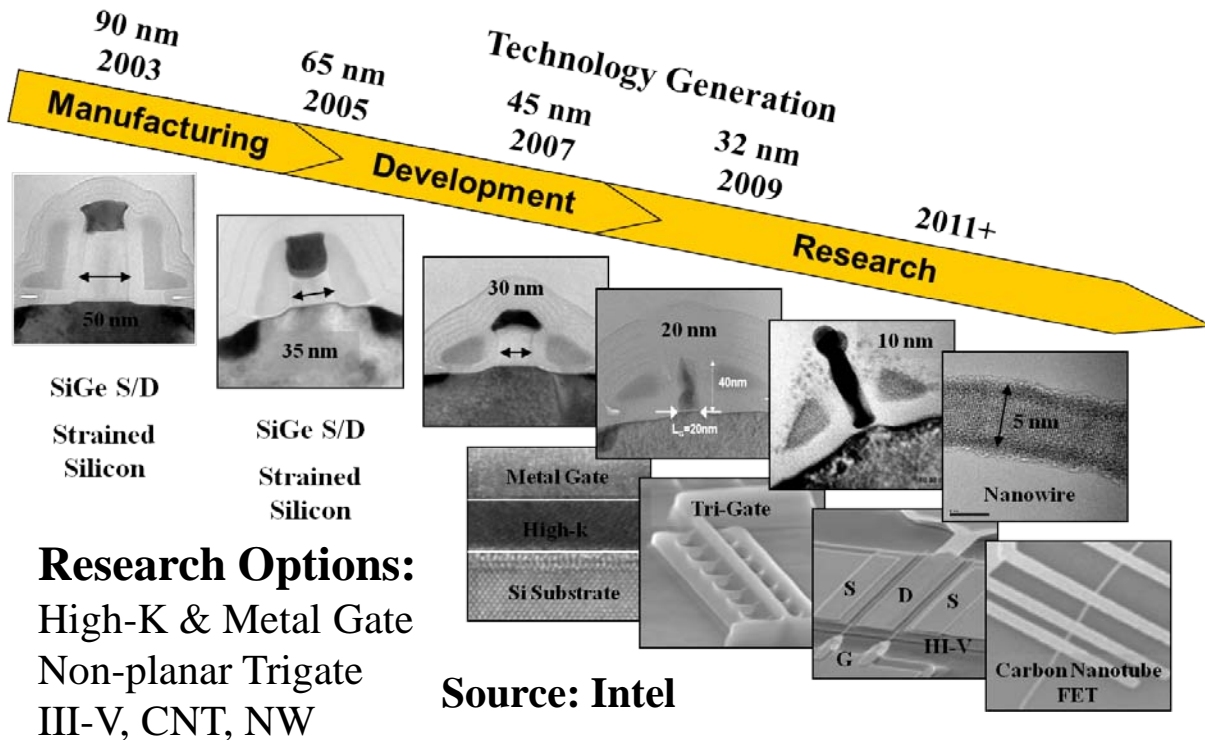


	Si	GaAs	InGaAs*	GaN	CNT	Graphene
$E_G$ , eV	1.1	1.4	0.7	3.4	0.4 – 1	0
$E_{BR}$ , $10^5$ V/cm	5.7	6.4	4	40	-	-
$\mu_0$ , $\text{cm}^2/\text{Vs}$	710	4700	7000	680	>10,000	>10,000
$V_{\text{peak}}$ , $10^7$ cm/s	1	2	2.5-3	2.5	2 - 4	2 - 4
$V_{\text{sat}}$ , $10^7$ cm/s	1	0.8	0.7	1.5-2	2 - 4	2 - 4
$\kappa$ , W/cm-K	1.3	0.5	0.05	1.2**	-	-

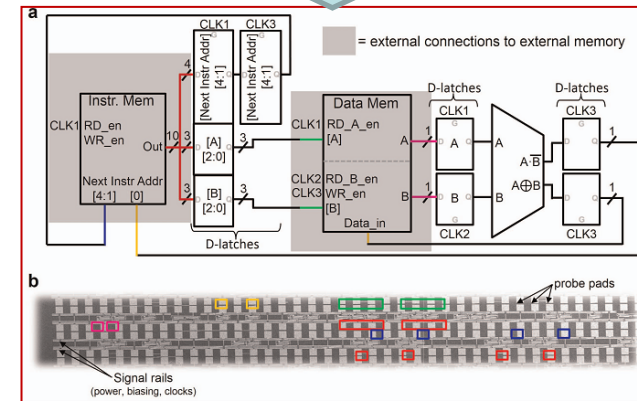
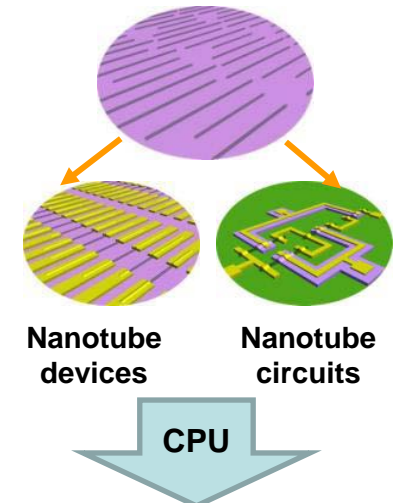
- **Very high carrier mobility (>10,000  $\text{cm}^2/\text{Vs}$  at room temperature) for high speed transistor**
- **High carrier velocity: saturation velocity  $\sim 4 \times 10^7$  cm/s**



# Digital Electronics



**Research Options:**  
 High-K & Metal Gate  
 Non-planar Trigate  
 III-V, CNT, NW



**Problem:**  
 Coexistence of metallic and semiconducting nanotubes

**Goal:**  
 Remove metallic nanotubes

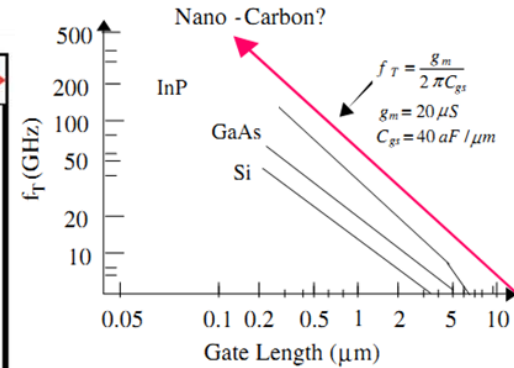
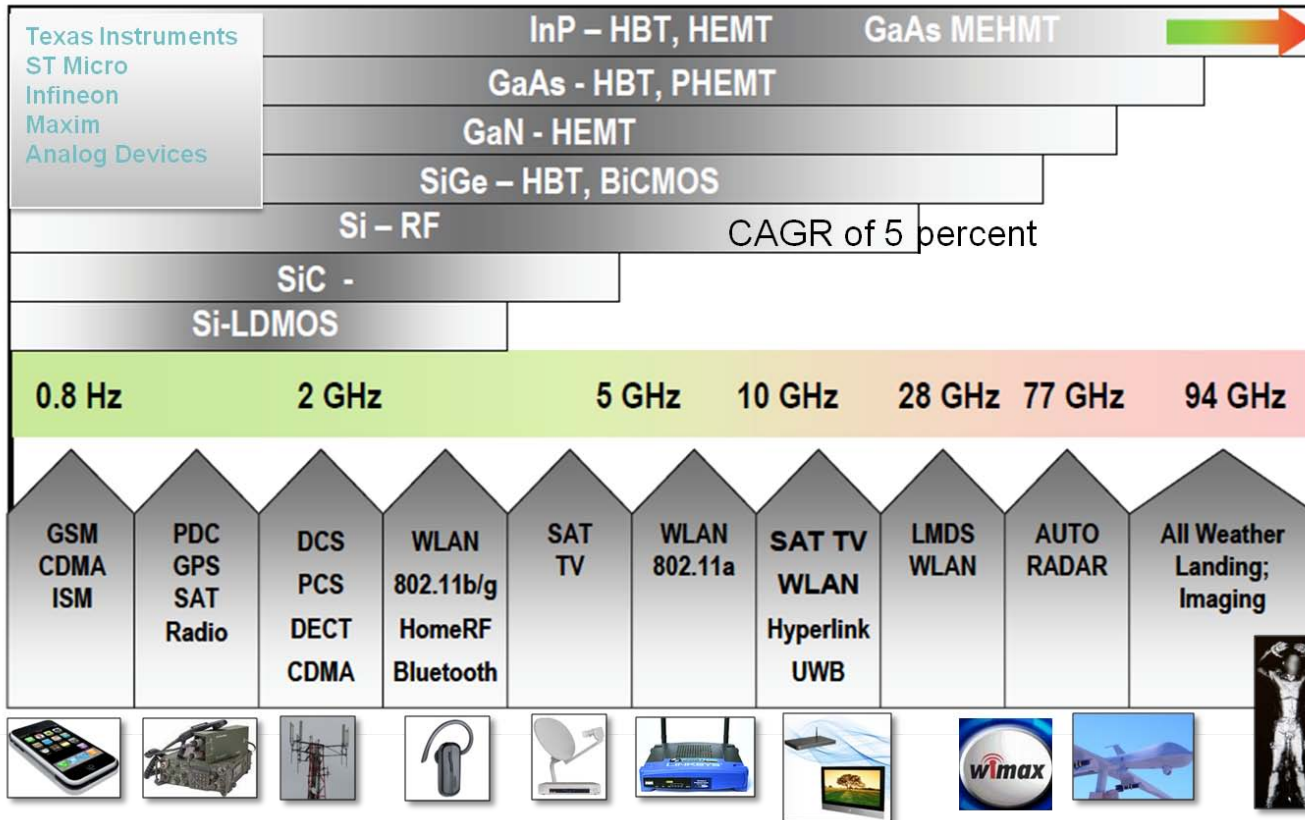


**My innovation:**  
 Selective synthesis of predominant semiconducting nanotubes

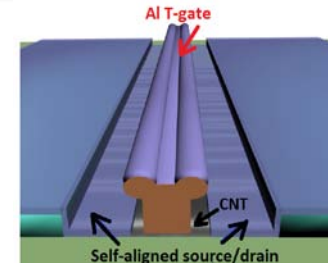




# Radio frequency Electronics



- Key factors in RF:**
- ✓ Mobility
  - ✓ Conductivity
  - ✓ Linearity



**My innovation:**  
 High performance carbon nanotube RF transistors and circuits

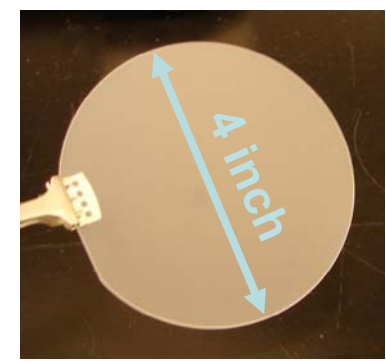
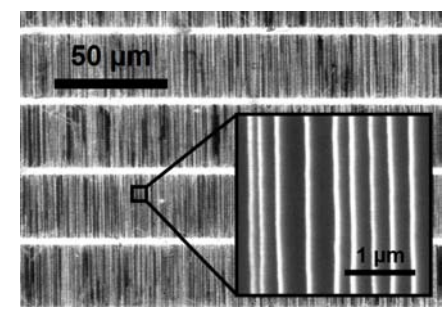
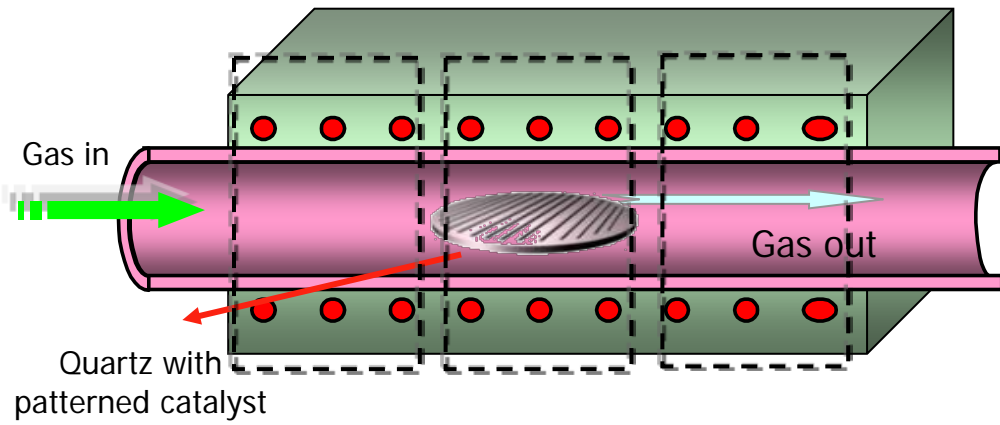




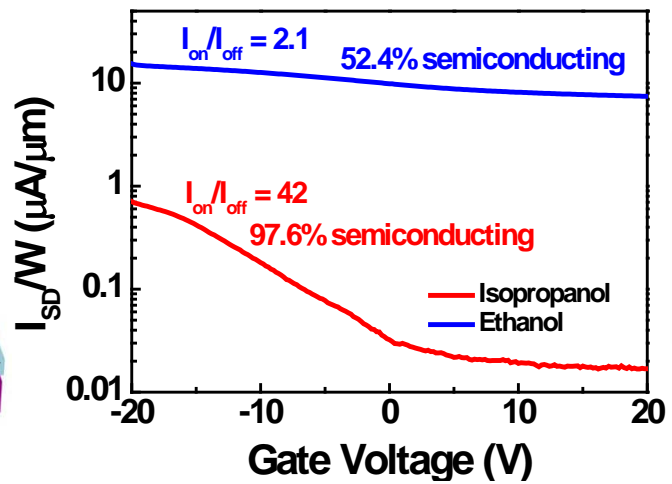
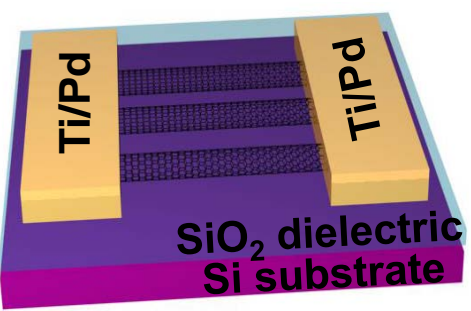
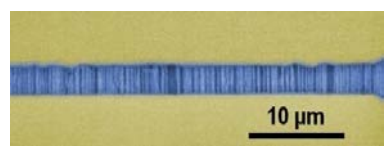
# Synthesis of Predominantly Semiconducting Nanotubes

## Use of isopropanol (IPA) as the carbon source

- 9 feet-long growth furnace with three-zone



High concentration of H<sub>2</sub>O suppresses growth of metallic CNT

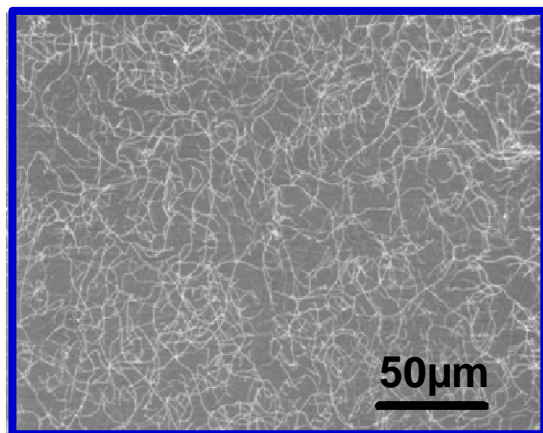


Switch off ✓

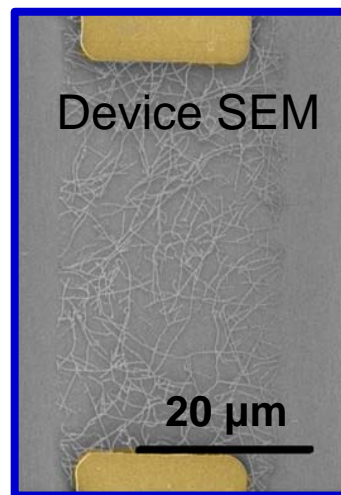
Semiconducting CNT purity:  
IPA: ~97% (best device);  
Ethanol: 52%

# Application: Thin-film Electronics

□ on/off= $10^4$  Mobility=  $116 \text{ cm}^2/(\text{V}\cdot\text{s})$

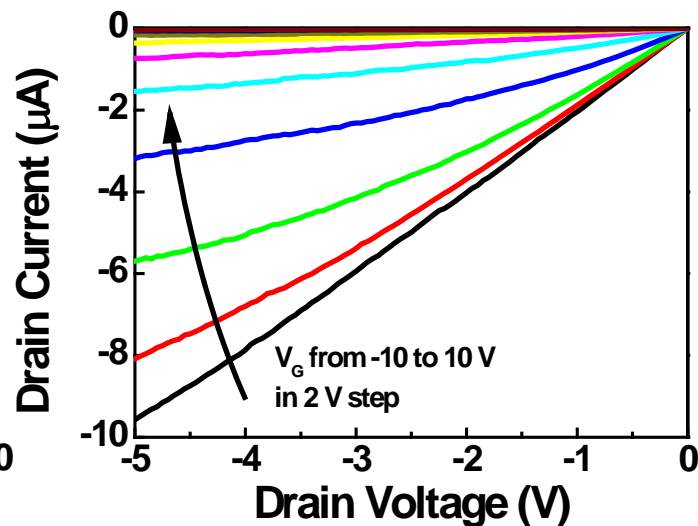
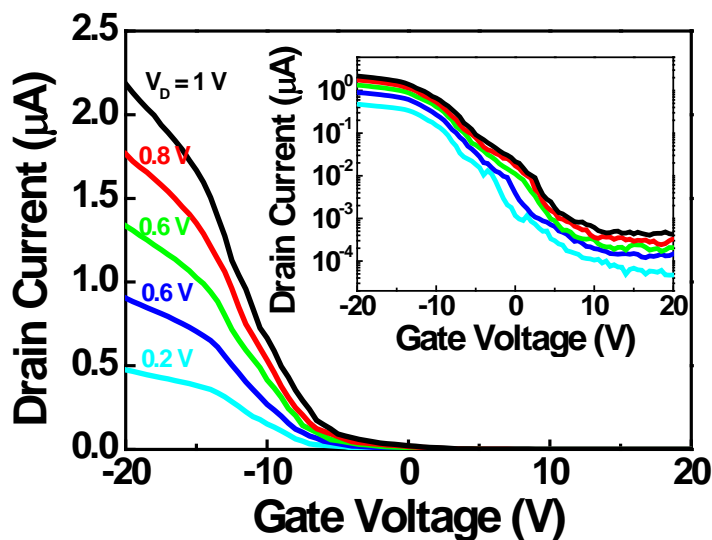
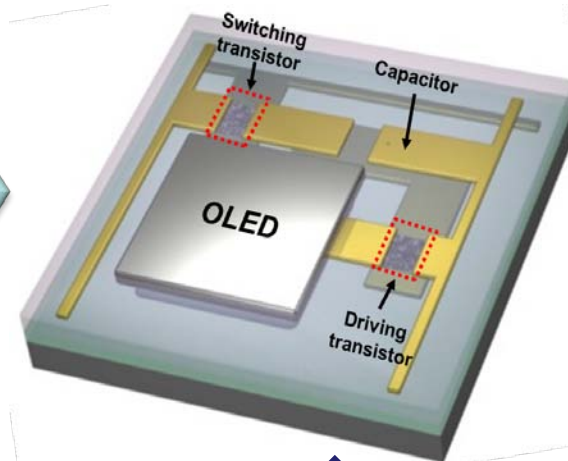


TFT



OLED

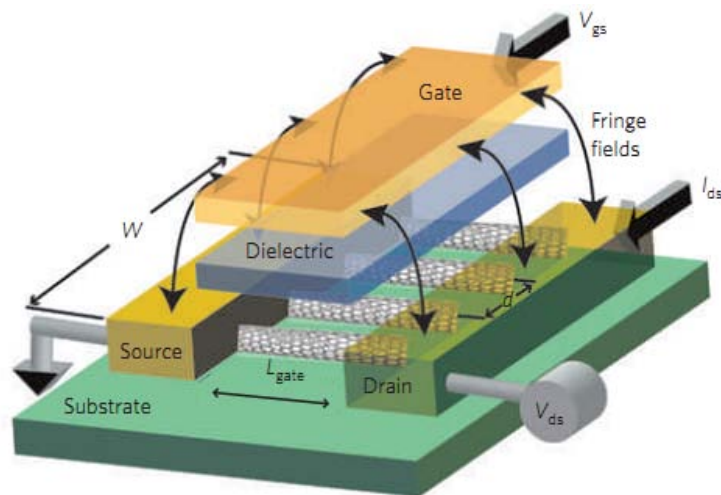
Thin film Microelectronics  
(AMOLED)



$20 \times 25$  pixel array

# Radio Frequency (RF) electronics

Previous design

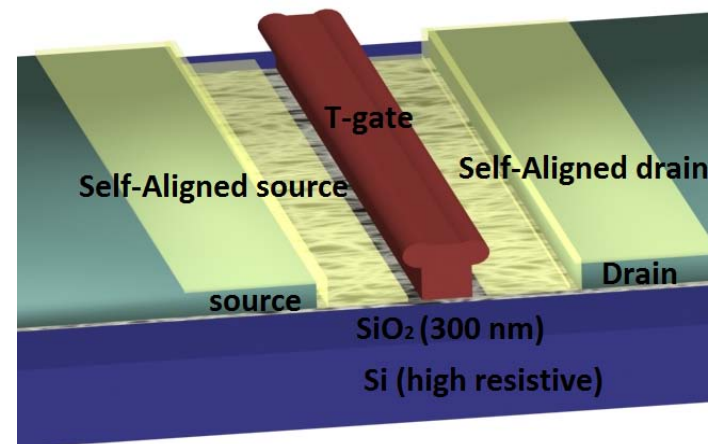


Misalignment

Parasitic capacitance

Low yield

New design (T-gate)



Self-aligned technology



Reduce fringe capacitance



Reduce gate resistance

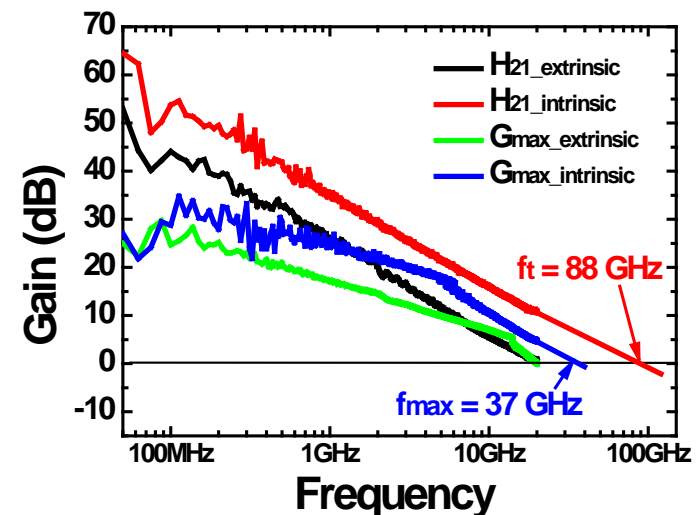
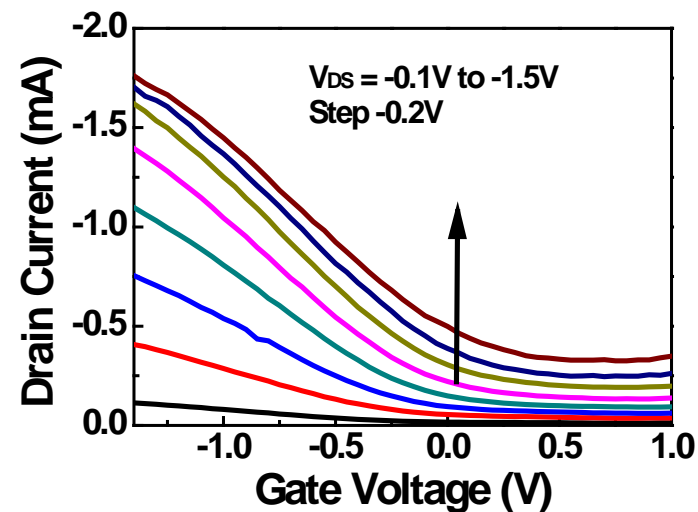
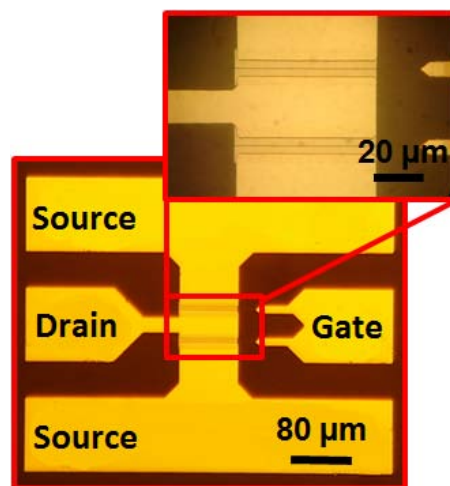
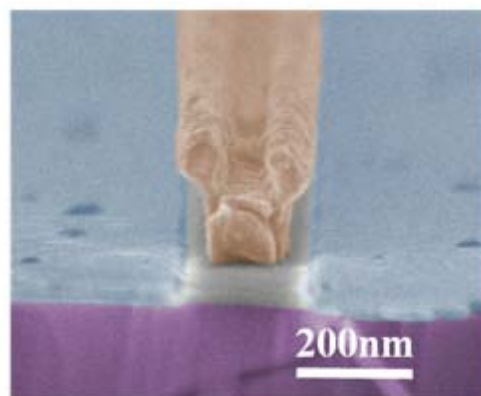
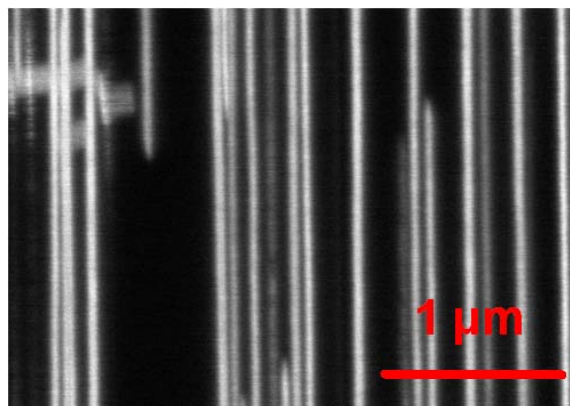
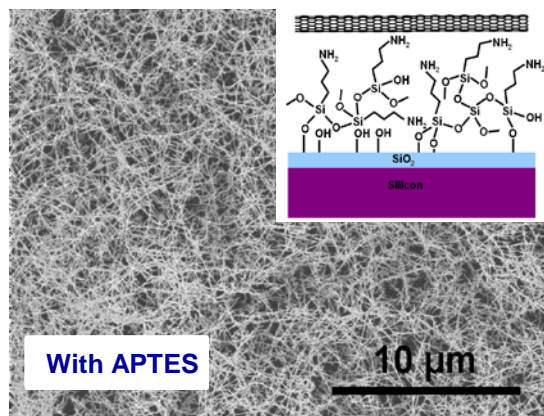


High yield



# Carbon nanotube RF transistor

## ➤ Wafer scale nanotube deposition



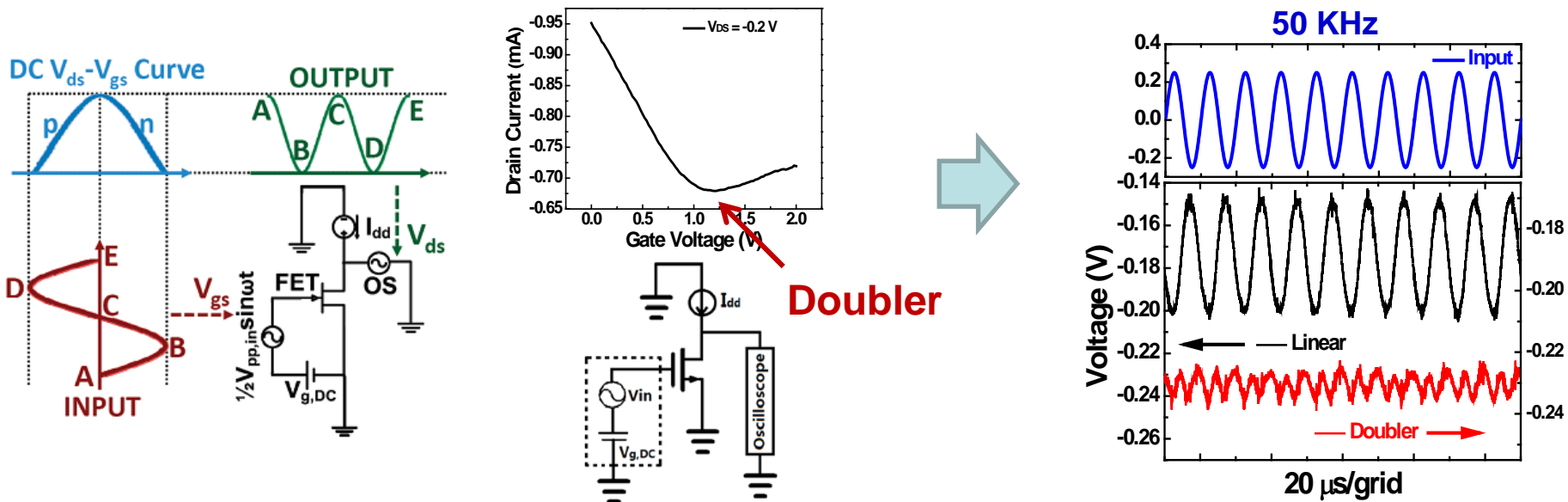
Cut-off frequency of 88 GHz and maximum Power Gain frequency of 37 GHz are achieved.



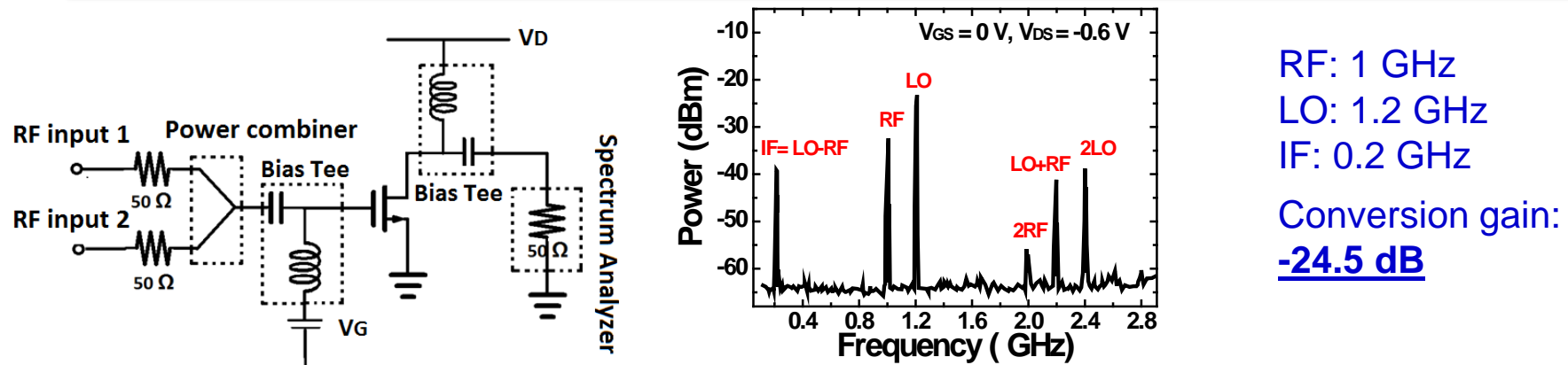


# CNT-based RF Circuit

**Frequency doubler: Offer a new degree of freedom in designing frequency multiplier chains**

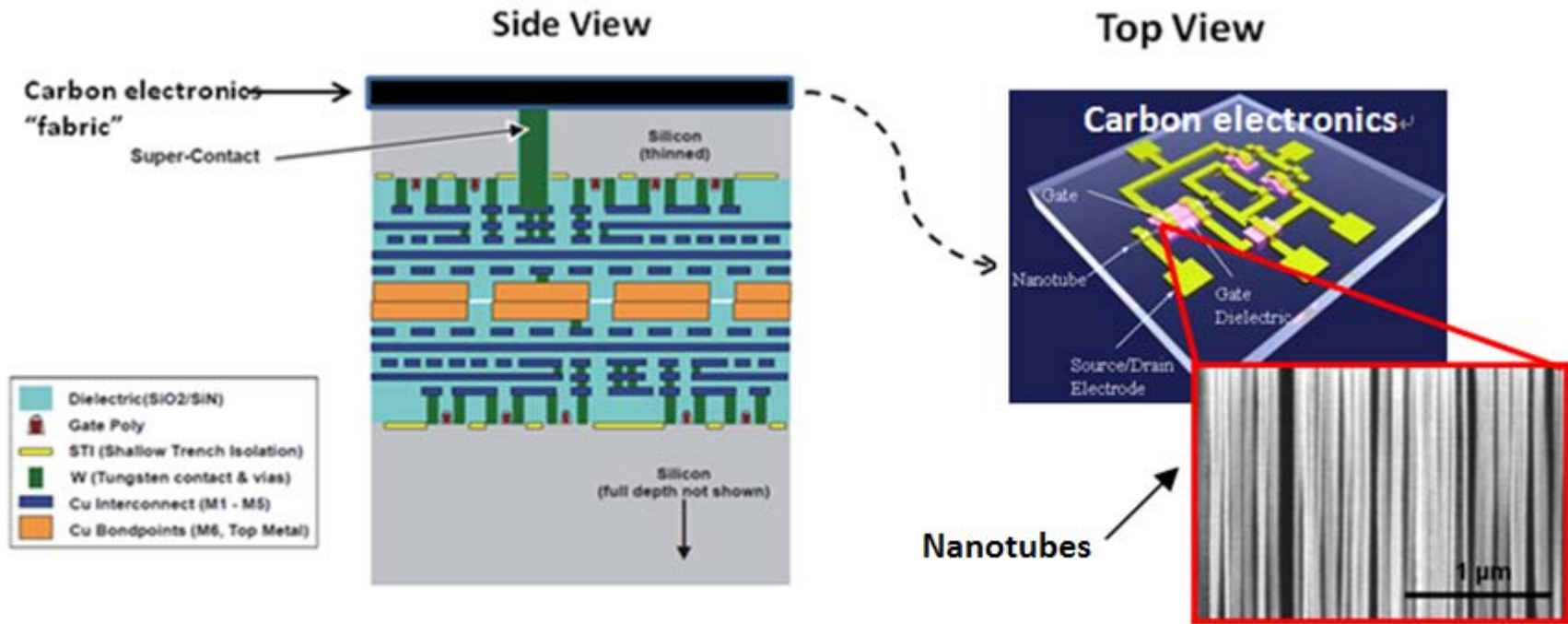


**Mixer: Shift a signal from one frequency to another, keeping the properties of the initial signal.**

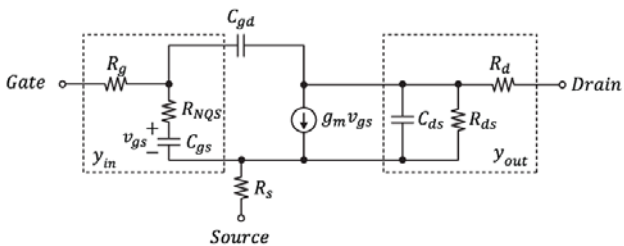




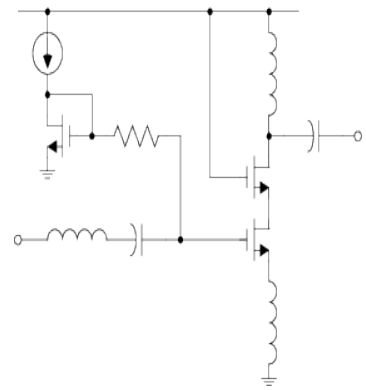
# Future plan: Hybrid circuit



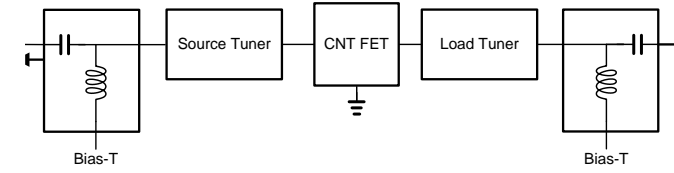
## Small signal model



## Low noise amplifier

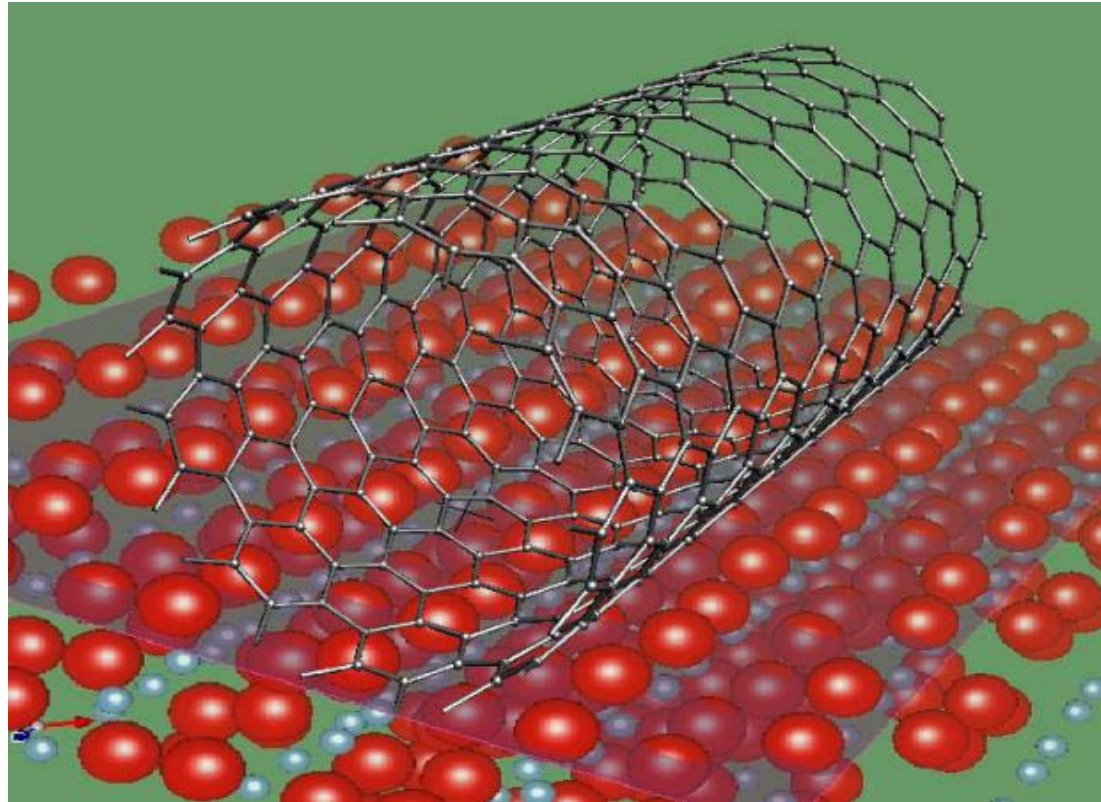


**CNTFET integrated with matching network**





# THANK YOU !



<http://nanolab.usc.edu/>